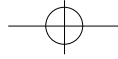


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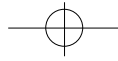
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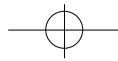
가



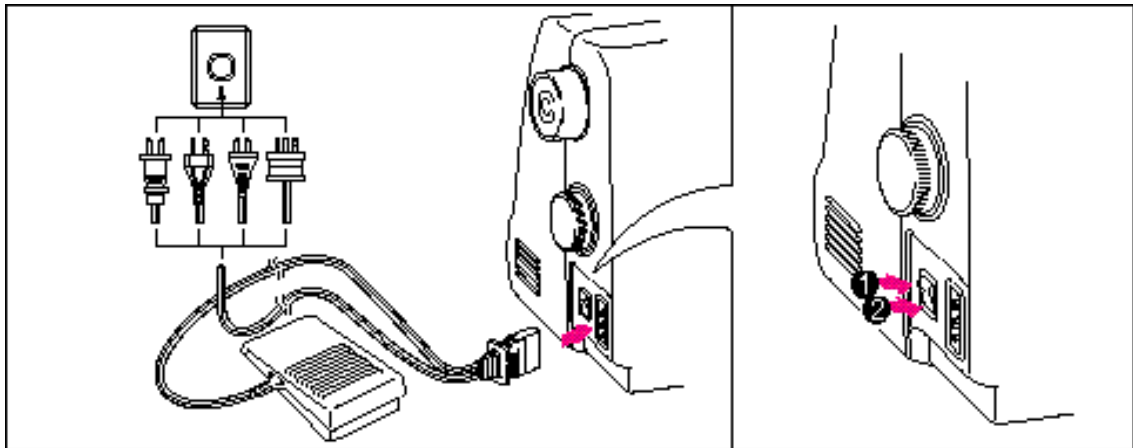


4



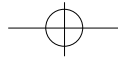


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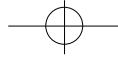
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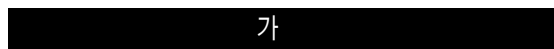




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| .....    | 3  |
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| .....    | 5  |
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| .....    | 6  |
| 가.....   | 8  |
| .....    | 8  |
| .....    | 9  |
| .....    | 12 |
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| 가..... | 26 |
| .....  | 27 |
| .....  | 27 |
| .....  | 28 |
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| ..... | 29 |
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| (1 BH )..... | 32 |
| .....        | 33 |
| (4 BH )..... | 33 |
| .....        | 35 |
| .....        | 37 |



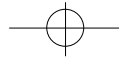
|       |    |
|-------|----|
| ..... | 38 |
| ..... | 38 |
| ..... | 39 |
| ..... | 39 |
| ..... | 40 |

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| .....    | 41 |
| .....    | 42 |
| 1/4..... | 43 |

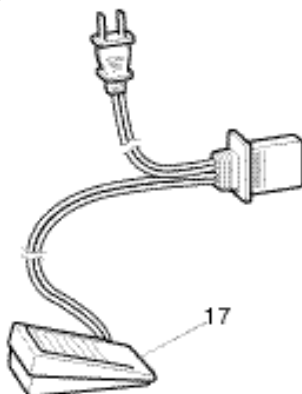
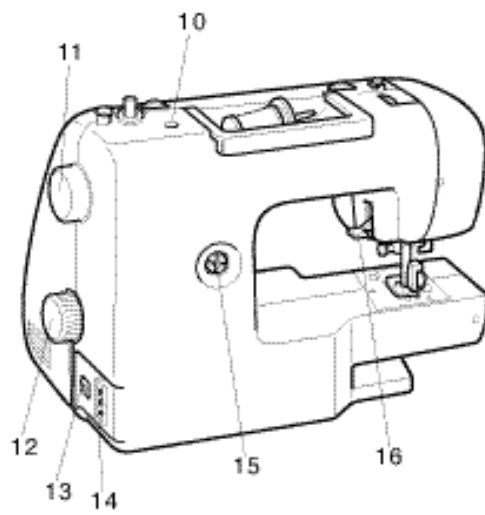
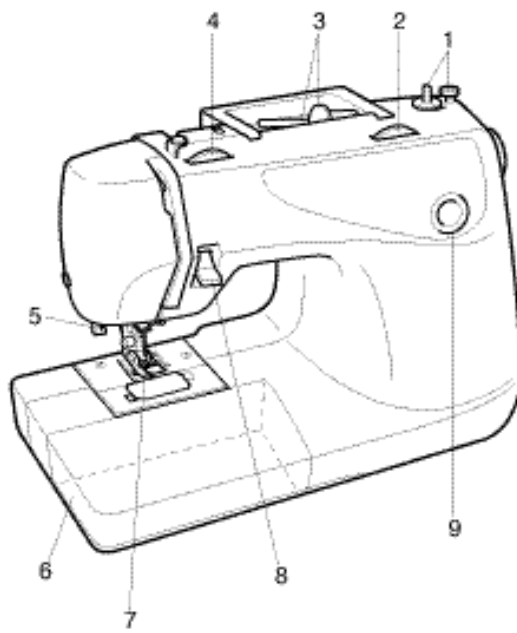


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| ..... | 45 |
| ..... | 47 |
| ..... | 49 |





# 세탁기 알아보기



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(32 , 33 )

XL-6040

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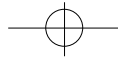
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X59370-051  
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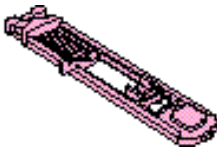


129583-001

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XA4911-151  
(XL-6060, XL-6050)  
( 1 )



SA156 XA5539-051  
( 3 )



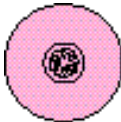
X57521-001  
( 1 )



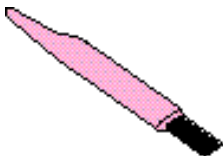
X59369-251  
(XL-6040)



130012-054  
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X59476-051  
( 1 )



130013-054  
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130920-051  
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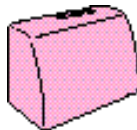
X55467-051  
( 1 )



X54243-001  
( 1 )



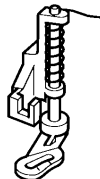
X52769-656  
( 1 )



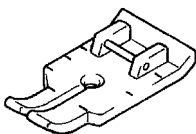
SA107 XA8319-002



SA129 X81021-002



SA125 X80980-002  
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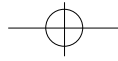
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제본기 알아보기

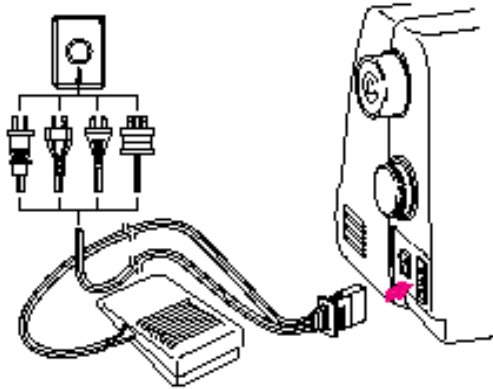
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# 사용기 알아보기



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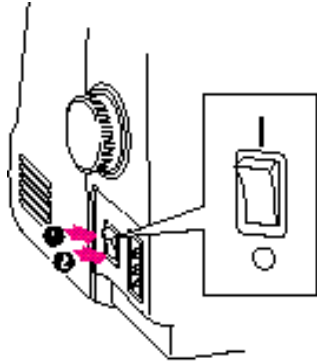
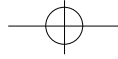


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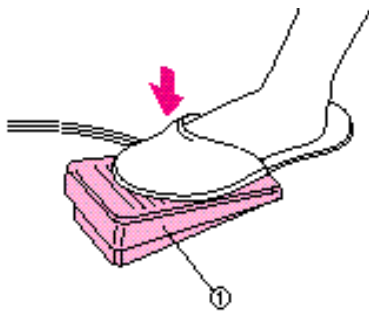
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제동기 알아보기

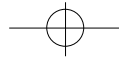


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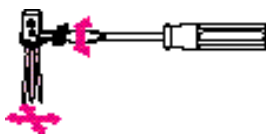
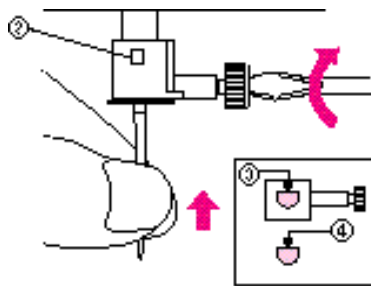
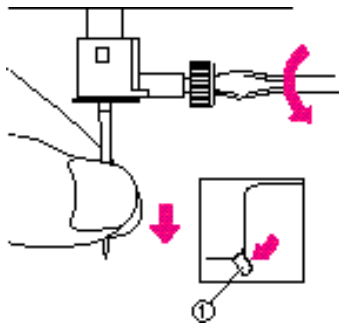
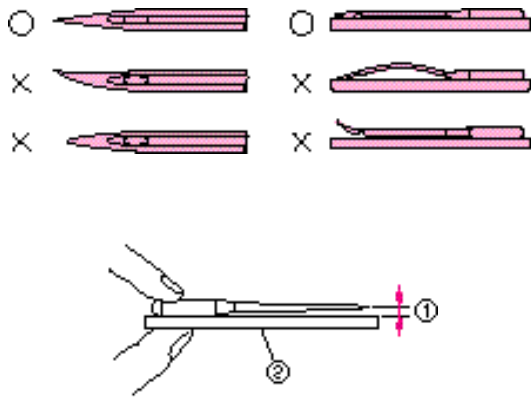
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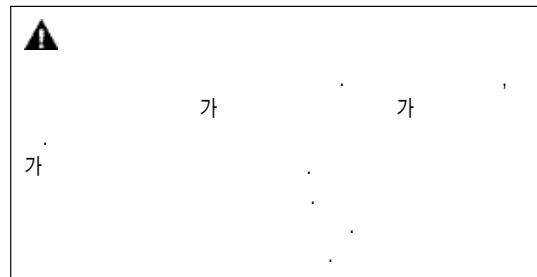


# 제동기 원리보기



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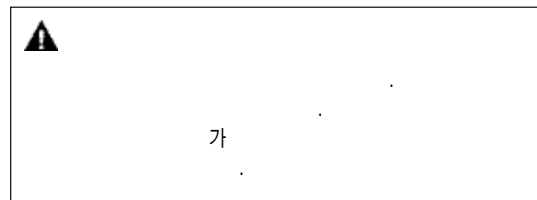
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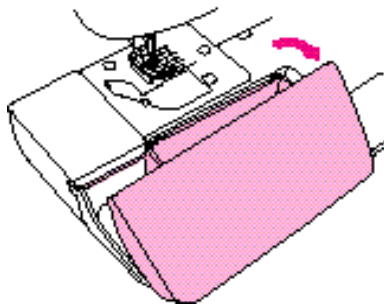
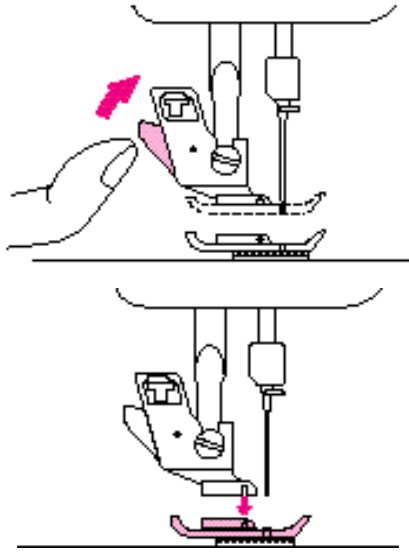
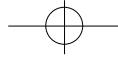


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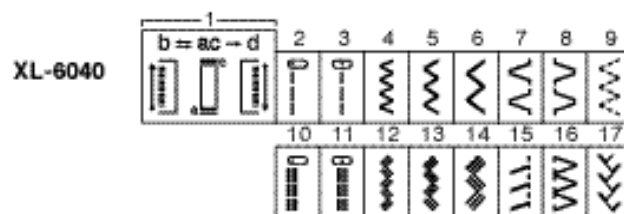
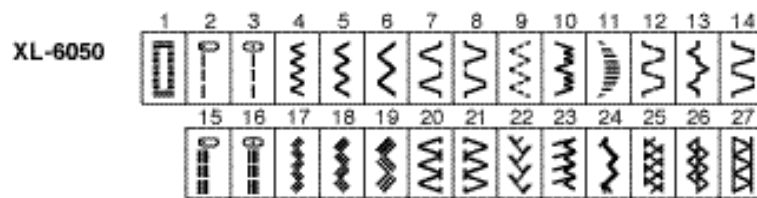
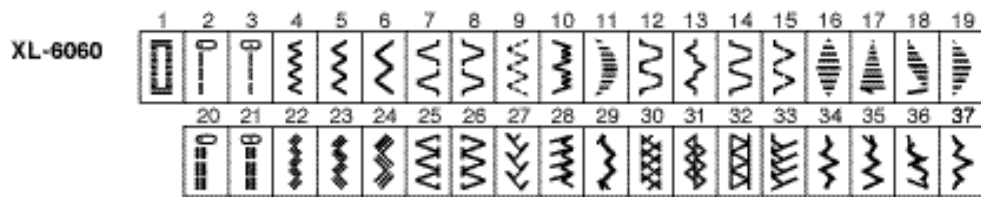
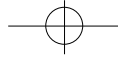
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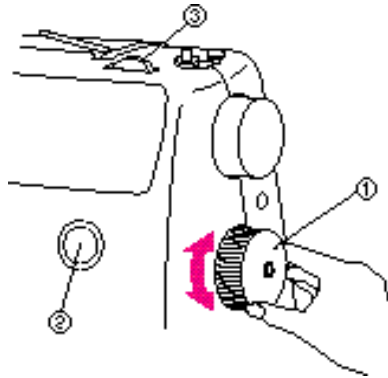
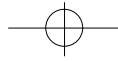
제본기 알아보기

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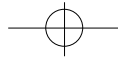
제동기 알아보기

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SS

( XL-6050, 6060)

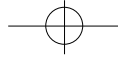




( XL-6060)

|  |      | (mm) | (mm)   |    |
|--|------|------|--------|----|
|  | (1 ) | 5    | F-1.5  | 32 |
|  | ( )  | -    | 1-4    | 24 |
|  | ( )  | -    | 1-4    | 24 |
|  |      | 15   | F-4    | 25 |
|  |      | 3.5  | F-4    | 25 |
|  |      | 5    | F-4    | 25 |
|  |      | 3    | F-2    | 26 |
|  |      | 5    | F-3    | 27 |
|  |      | 5    | F-2.5  | 27 |
|  |      | 4    | F-1.5  | 26 |
|  |      | 5    | F-1.5  | 28 |
|  |      | 5    | F-3    | 28 |
|  |      | 5    | F-3    | 30 |
|  |      | 5    | F-1    | 29 |
|  | ( )  | -    | SS 2.5 | 24 |
|  | ( )  | -    | SS 2.5 | 24 |
|  |      | 15   | SS 2.5 | 31 |
|  |      | 3.5  | SS 2.5 | 31 |
|  |      | 5    | SS 2.5 | 31 |
|  |      | 3    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 31 |
|  |      | 4    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 28 |
|  |      | 5    | SS 2.5 | 29 |



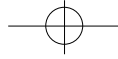


( XL-6050)

|  |      | (mm) | (mm)   |    |
|--|------|------|--------|----|
|  | (1 ) | 5    | F-1.5  | 32 |
|  | ( )  | -    | 1-4    | 24 |
|  | ( )  | -    | 1-4    | 24 |
|  |      | 15   | F-4    | 25 |
|  |      | 3.5  | F-4    | 25 |
|  |      | 5    | F-4    | 25 |
|  |      | 3    | F-2    | 26 |
|  |      | 5    | F-3    | 27 |
|  |      | 5    | F-2.5  | 27 |
|  |      | 4    | F-15   | 26 |
|  |      | 5    | F-15   | 28 |
|  |      | 5    | F-3    | 28 |
|  | ( )  | -    | SS 2.5 | 24 |
|  | ( )  | -    | SS 2.5 | 24 |
|  |      | 15   | SS 2.5 | 31 |
|  |      | 3.5  | SS 2.5 | 31 |
|  |      | 5    | SS 2.5 | 31 |
|  |      | 3    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 31 |
|  |      | 4    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 29 |
|  |      | 5    | SS 2.5 | 28 |

제본기 알아보기

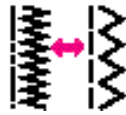
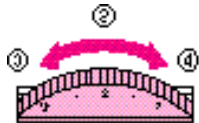
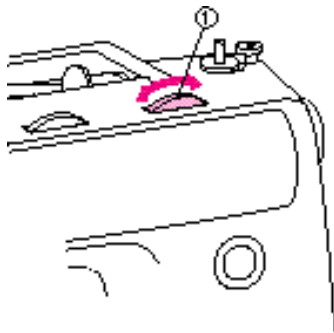
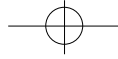




( XL-6040)

|  |      | (mm) | (mm)   |    |
|--|------|------|--------|----|
|  | (4 ) | 5    | F-1.5  | 33 |
|  | ( )  | -    | 1-4    | 24 |
|  | ( )  | -    | 1-4    | 24 |
|  |      | 15   | F-4    | 25 |
|  |      | 35   | F-4    | 25 |
|  |      | 5    | F-4    | 25 |
|  |      | 3    | F-2    | 26 |
|  |      | 5    | F-3    | 27 |
|  |      | 5    | F-2.5  | 27 |
|  | ( )  | -    | SS 2.5 | 24 |
|  | ( )  | -    | SS 2.5 | 24 |
|  |      | 15   | SS 2.5 | 31 |
|  |      | 35   | SS 2.5 | 31 |
|  |      | 5    | SS 2.5 | 31 |
|  |      | 3    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 30 |
|  |      | 5    | SS 2.5 | 31 |



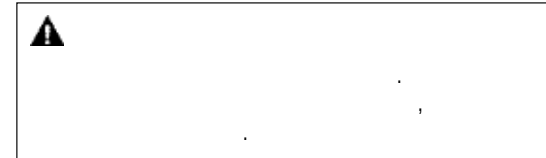


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"0"

"F"  
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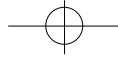


SS "0" SS ( 25)

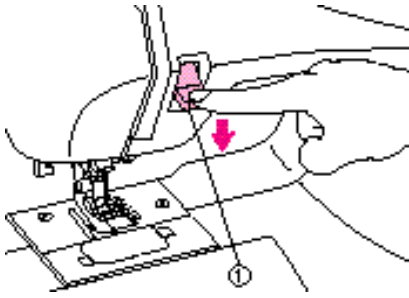


제본기 알아보기

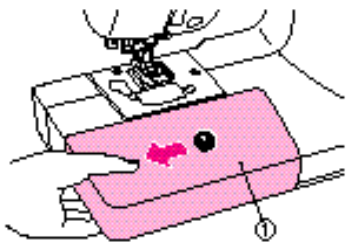


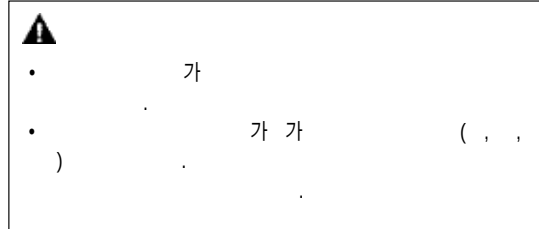
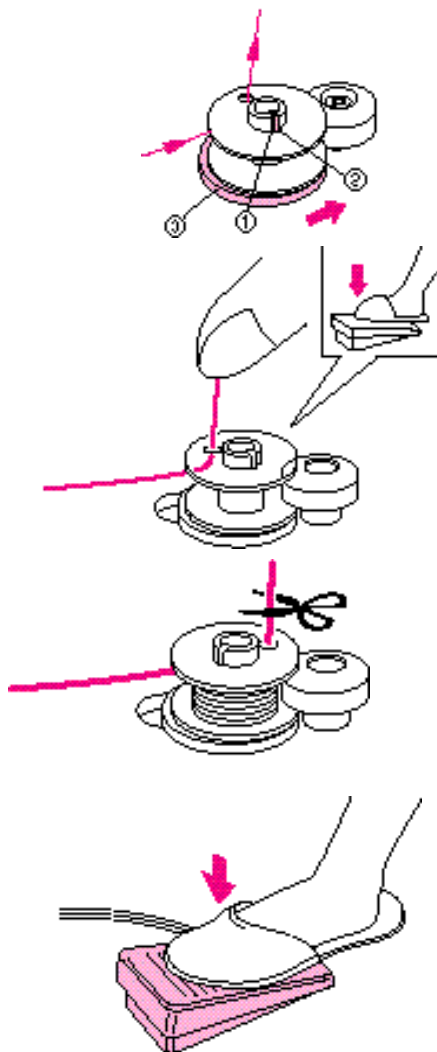
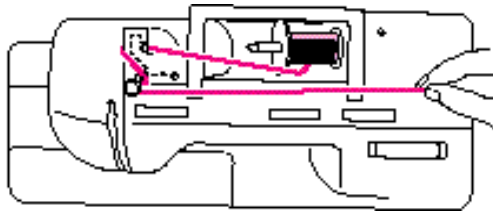
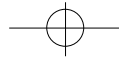


세탁기 알아보기



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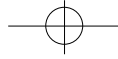
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제본기 알아보기





제출기 알아보기

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5.

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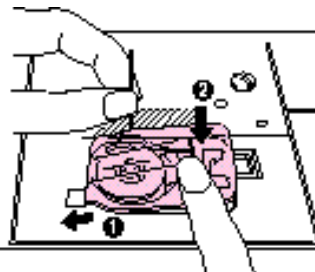
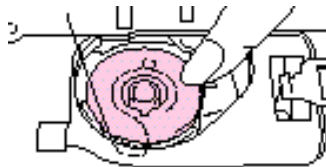
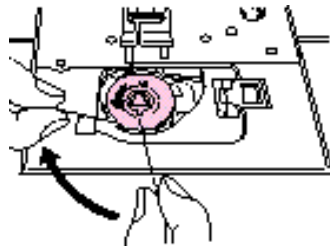
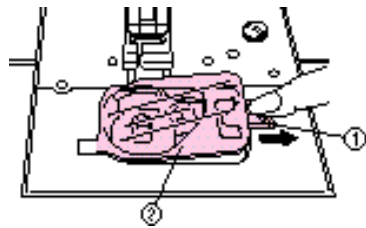
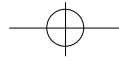
가

가



가





가



가

1. ( )

2.

3. 3.  
( )

가

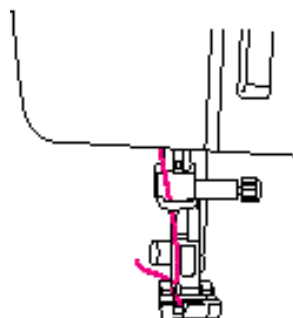
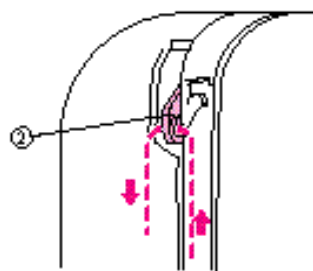
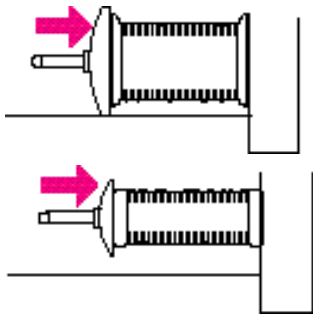
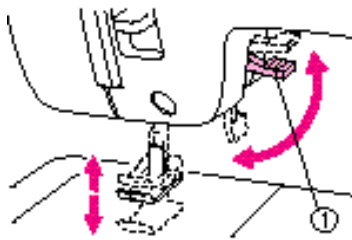
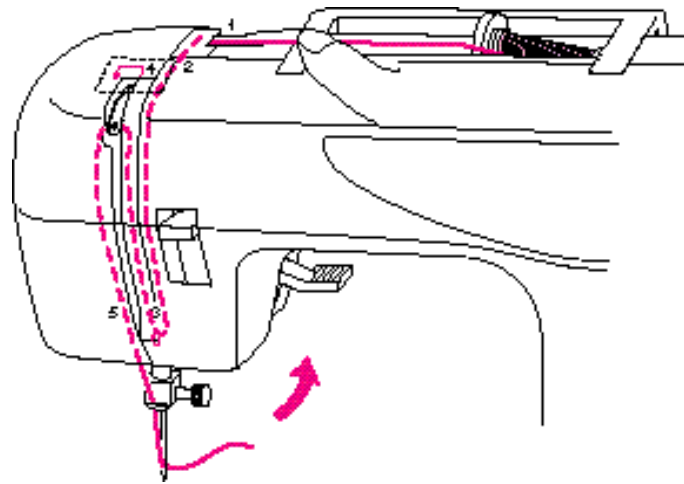
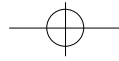
4. ( 1 )  
가 ( 2 )

가

)

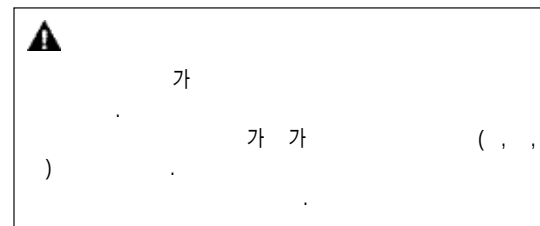
.





1. ( )
2. ( )

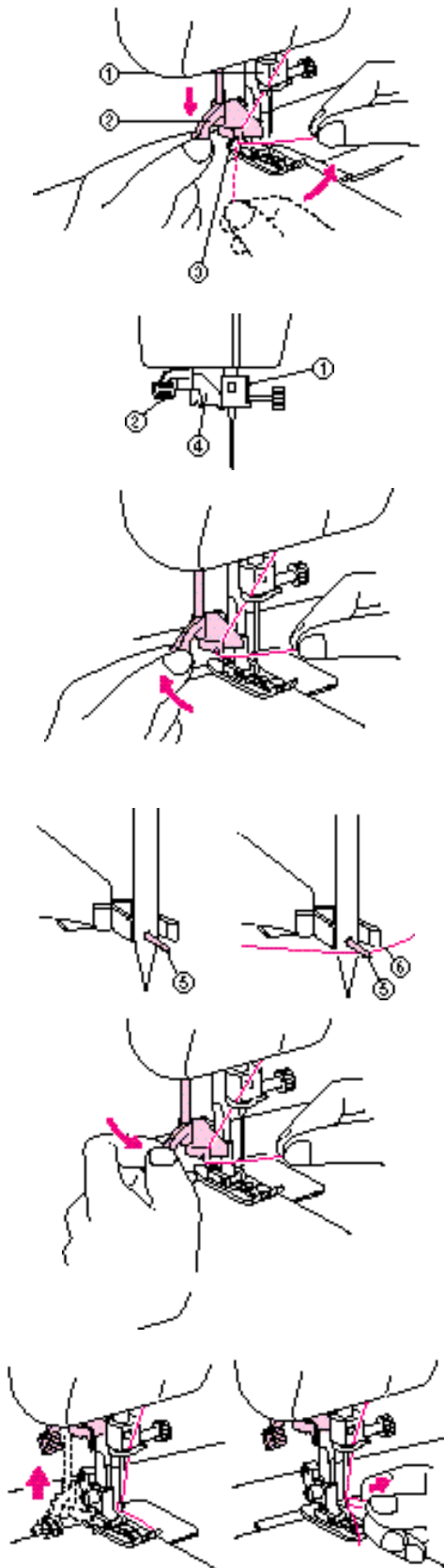
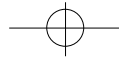
3. 가



4. 가
5. 가

6. 가
- 가 가
- 가 가
- 가





.(0" )

1. .
2. ( ) 가  
가 .

가

3. 가
4. .

\* 가  
가

가

5. 가  
가 .

6. 5 cm



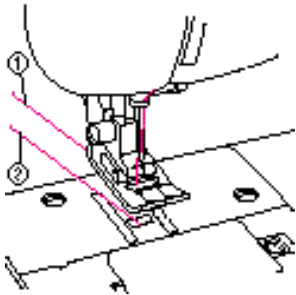
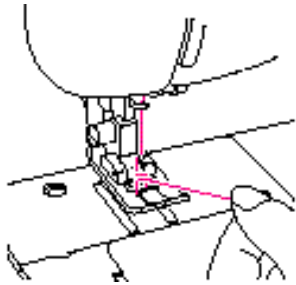
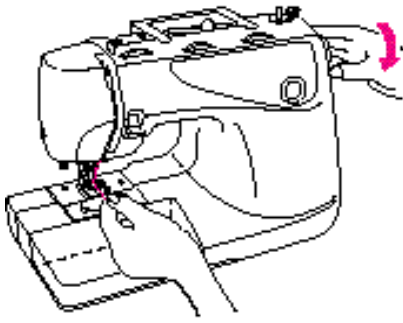
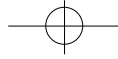
가 11 ~16  
39  
14 ~16



가

제본기 알아보기



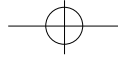


1. 가 ( )

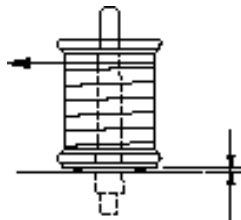
2.

3. , 10cm

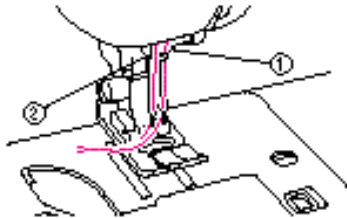




A

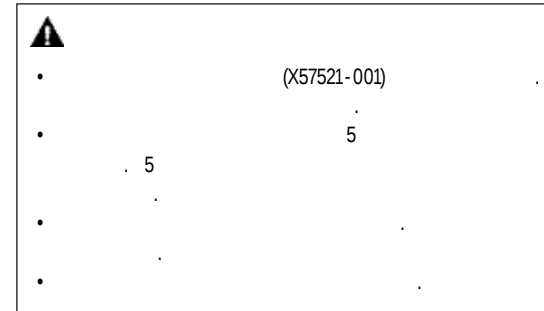


B



가 .

( (1.5mm)/  
(1.5mm))



.(5 )

가

A

1.

18

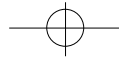
2.

B

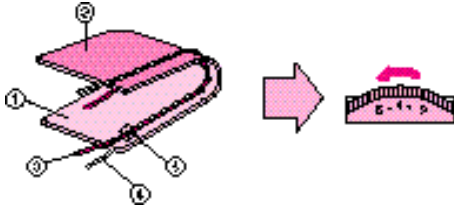
가

가  
가

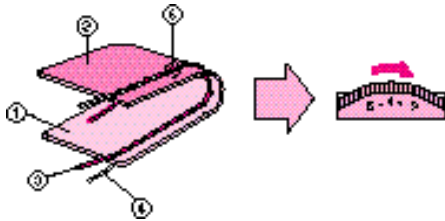




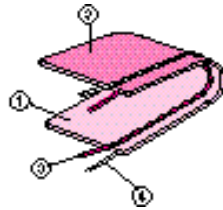
A



B



C



가  
( A)

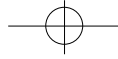
< >

( B)

< >

( C)





|   |     |  | 60 ~ 80 | 11 ~ 14 |
|---|-----|--|---------|---------|
|   | ( ) |  | 60 ~ 80 |         |
|   | ,   |  | 50 ~ 80 |         |
| 가 | ,   |  | 60 ~ 80 | 11      |
|   |     |  | 60 ~ 80 |         |
|   | ,   |  | 50 ~ 80 |         |
|   | ,   |  | 30 ~ 50 | 14 ~ 16 |
|   |     |  | 50      |         |
|   |     |  | 50      |         |
|   |     |  | 50 ~ 60 | 11 ~ 14 |
|   |     |  |         |         |
|   |     |  | 30      |         |
|   |     |  | 30      |         |

제본기 알아보기

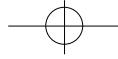
:

1. 14~16

2.

|                                                                                    |       |                   |  |
|------------------------------------------------------------------------------------|-------|-------------------|--|
|  |       |                   |  |
|                                                                                    |       |                   |  |
|                                                                                    |       |                   |  |
| 가                                                                                  | ( : ) | ( : 65/9 - 75/11) |  |
|                                                                                    |       | 가                 |  |





작성 내용과 지그재그 내용

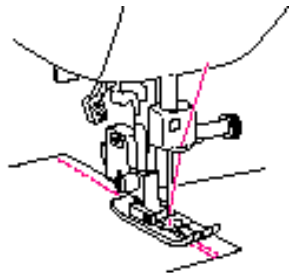
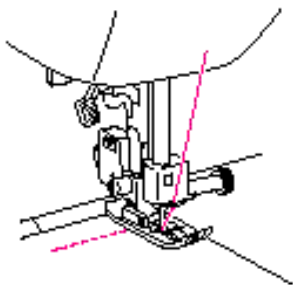
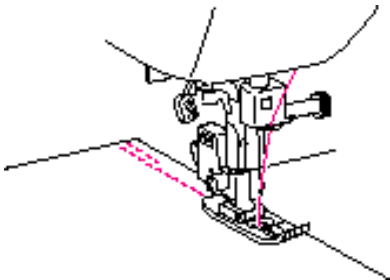
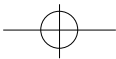


•  
•  
•  
•  
•  
•  
•  
•

가

( )





|         |               |
|---------|---------------|
|         |               |
| ( ) ( ) | 1-4           |
| ( ) ( ) |               |
| ( ) ( ) | <div>SS</div> |
| ( ) ( ) |               |

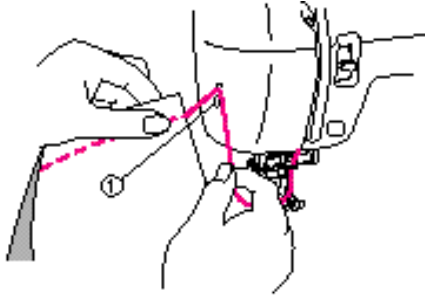
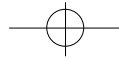
1.
2.
3.
4. 1 cm
5.
6. 가
7.
- \*



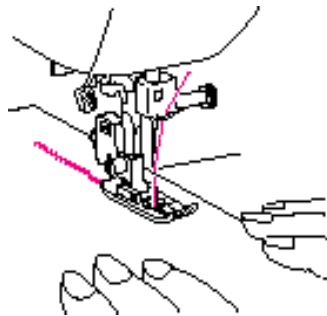
직선 재봉과 지그자그 재봉

1.
2.
3.
- 가
1.
2. 1 cm





1. 가
- 2.
- 3.
4. 10 cm 가



| ㄱ ( ) | F4 | 15  |
|-------|----|-----|
| ㄴ ( ) |    | 3.5 |
| ㄷ ( ) |    | 5   |

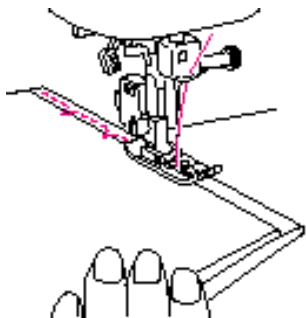
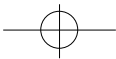
( )

가 "F" (

)

"F"





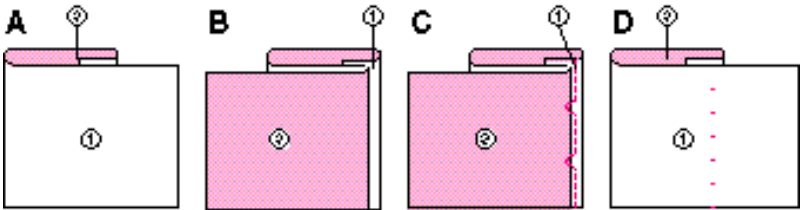
( )

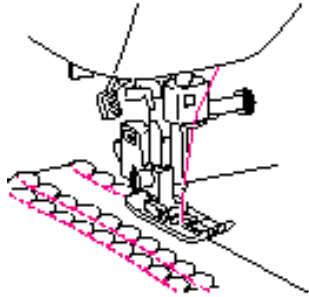
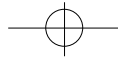
| ( ) | F-2  | 3 |
|-----|------|---|
| ( ) | F-15 | 4 |

- 1.
- 2. A  
B 6mm
- 3.
- 4. C
- 5. D

\*

여러가지 제본





|       |     |   |
|-------|-----|---|
| W ( ) | F-3 | 5 |
|-------|-----|---|

가 ( : )

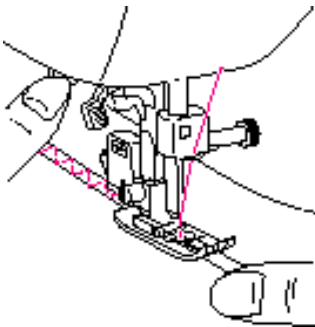
- 1.
- 2.
- 3.
- 4.

가

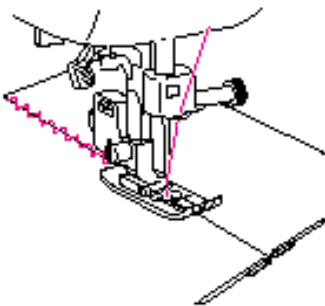
A



B



C



|       |        |   |
|-------|--------|---|
| W ( ) | F -2.5 | 5 |
|-------|--------|---|

3가

- 1.
- 2.

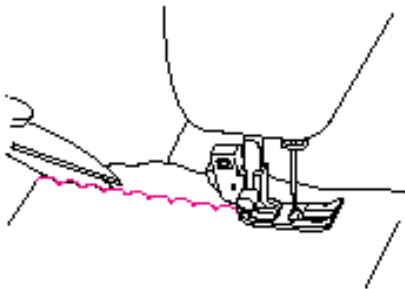
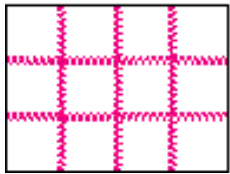
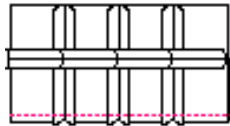
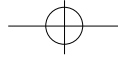
- 1.
- 2.

B

1. 가
2. C

여러가지 재봉





| W ( ) | F -13 | 5 |
|-------|-------|---|
| W ( ) |       |   |
| W ( ) |       |   |
| W ( ) | SS    |   |

( )



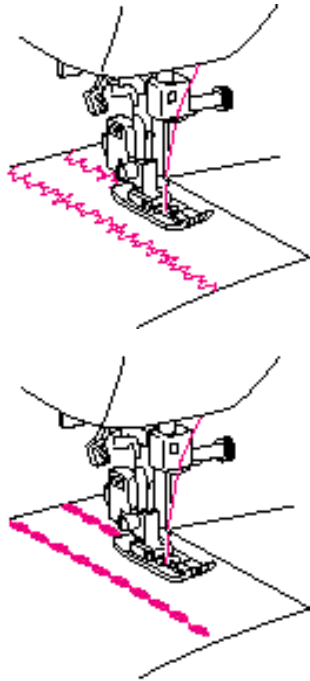
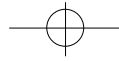
| W ( ) | F -1.5 | 5 |
|-------|--------|---|

가

- 1.
  2. 가
  3. 가 가
- 가

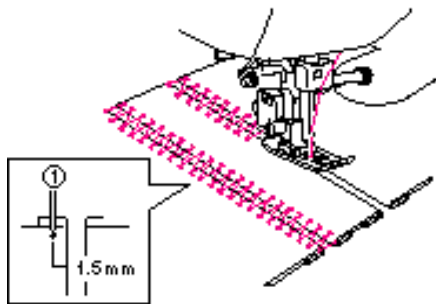
여러가지 제본





| ( ) | F - 1 | 5 |
|-----|-------|---|
| ( ) |       |   |
| ( ) |       |   |
| ( ) |       |   |
| ( ) | SS    |   |

여러가지 재봉

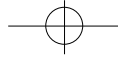


| ( ) | SS | 3 - 6.5 |
|-----|----|---------|

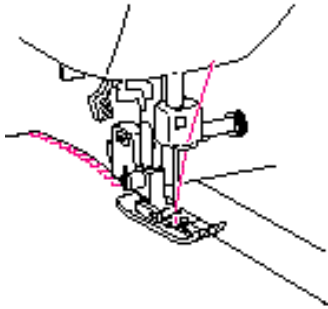
가

1. 가 ,
2. 가 가
3. 가 가
- \* 4. 가

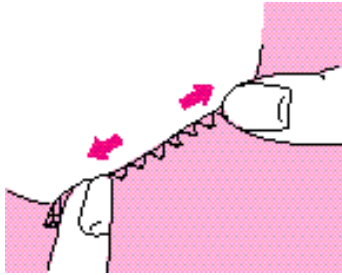




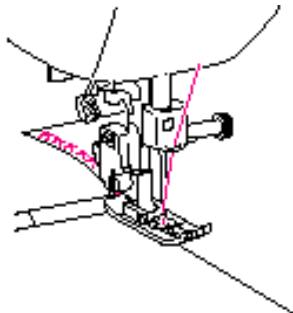
A



B



C



| ( ) | F - 3 | 5 |
|-----|-------|---|
| ( ) | SS    | 3 |
| ( ) |       | 5 |
| ( ) |       | 4 |
| ( ) |       | 3 |

1.

2. ( ) 3mm

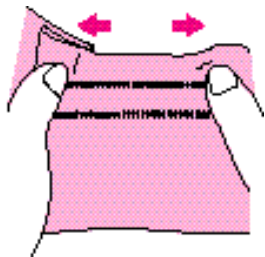
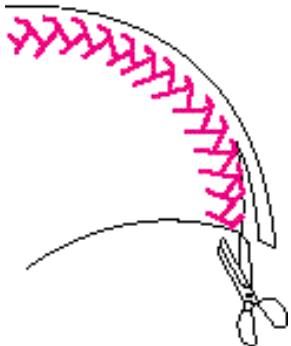
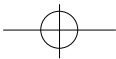
( ) A  
가 5mm 가

3. 가

\* B 가  
가 ( C )

여러가지 제본





여러가지 재봉



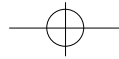
|       |    |   |
|-------|----|---|
| ▼ ( ) | SS | 5 |
|-------|----|---|

- 1.
2. 가 1cm
3. 가

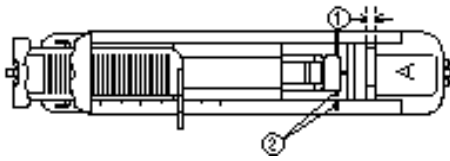


|       |    |     |
|-------|----|-----|
| ▲ ( ) | SS | 15  |
| ▲ ( ) |    | 3.5 |
| ▲ ( ) |    | 5   |

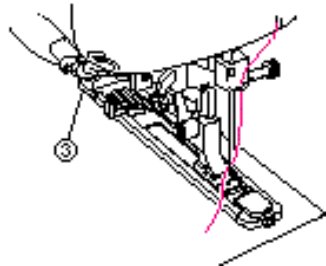




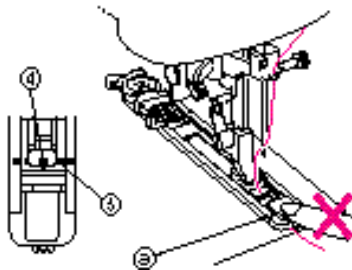
A



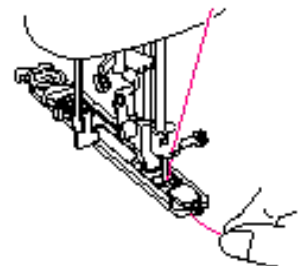
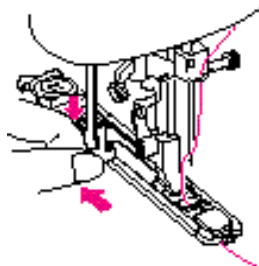
B



C



D



( XL-6050, 6060)

(1 BH )

| <b>I</b> | F -1.5 | 5 |  |
|----------|--------|---|--|

:

1.

2.

1

1.

2.

3.

.( B )

\*

4.

.( C )

:

C A)

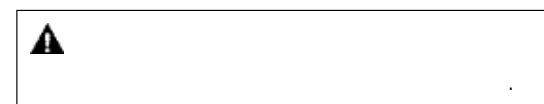
가

.( A)

5. 가

( D )

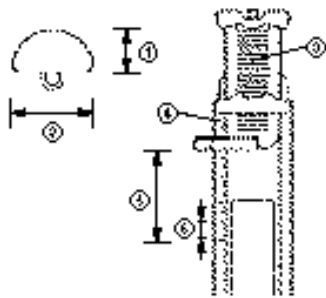
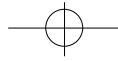
6.



7.

단추구멍 및 단추달기 제본





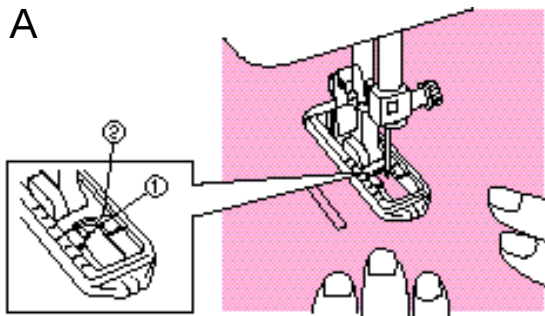
1 0.5 cm

1.5cm 가 1 cm 2.5 cm

1 cm  
1.5 c m

+ 2.5 cm  
0.5 cm

A



단추구멍 및 단추달기 재봉

( XL-6040)

( 4 BH )

|  | F - 15 | 5 |  |
|--|--------|---|--|

:

1.

2.

1.

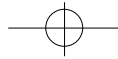
2.

3.

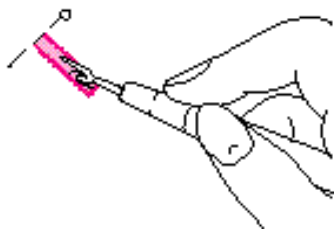
가

A



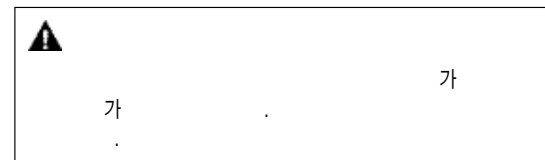


| 1<br>( ) |  |  | 1. "a" .<br>2. 5~6 .<br>3. , .      |
|----------|--|--|-------------------------------------|
| 2<br>( ) |  |  | 1. "b" .<br>2. .<br>3. , .          |
| 3<br>( ) |  |  | 1. "c" . (1 )<br>2. 5~6 .<br>3. , . |
| 4<br>( ) |  |  | 1. "d" .<br>2. 1 .                  |



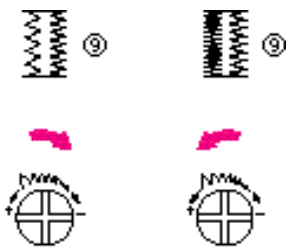
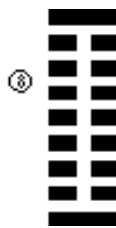
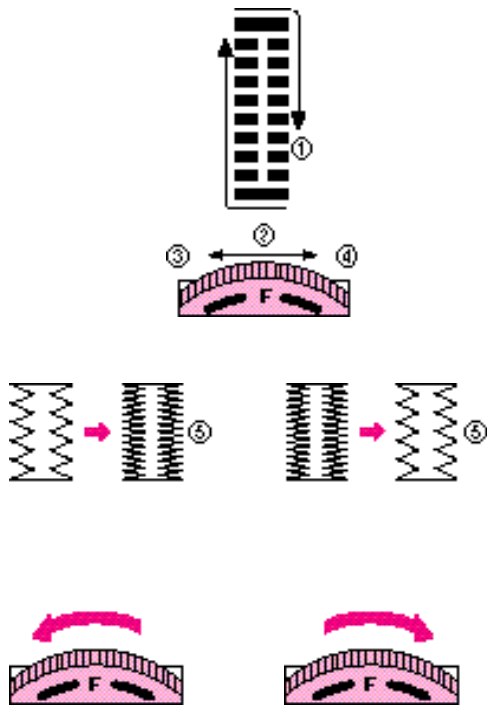
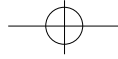
( XL-6060, 6050, 6040)

1. 90° .
2. .
3. .



단추구멍 및 단추릴기 제형





단축구멍 및 단축탈기 세팅



1. "F-15 "

2.

3.

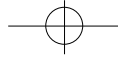
4.

(+)

(-)

(-)





A



B



1( A )

1. , , .
2. 가 .
3. , , 10 .
4. , 가 .

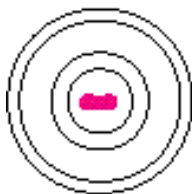
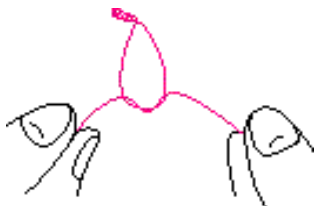
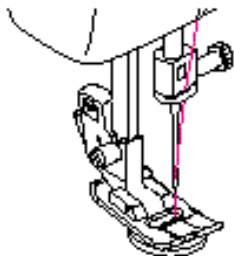
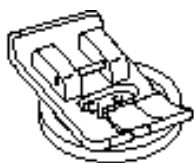
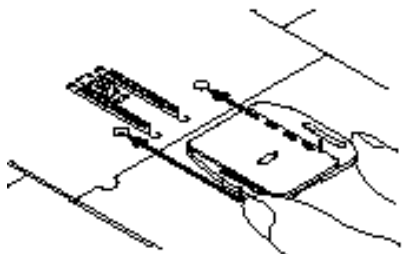
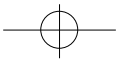
2( B )

1. , , .
2. , 가 .

:  
가 가  
가  
가

20

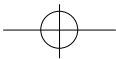




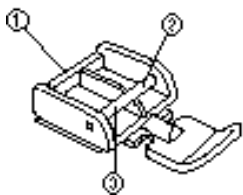
| ( ) | 0 | 15  |  |
|-----|---|-----|--|
| ( ) |   | 3.5 |  |
| ( ) |   | 5   |  |

1. (1.5 mm, 3.5mm, 5mm)
- 2.
- 3.
4. 1
5. 10
- 6.

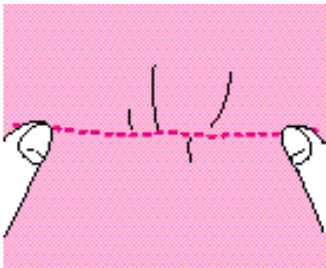
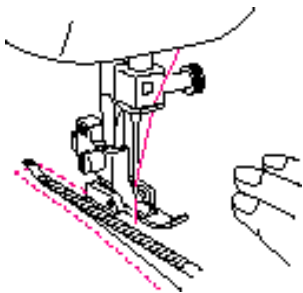




A



B



| ↑ ( )<br>( ) | 2-3 |  |
|--------------|-----|--|

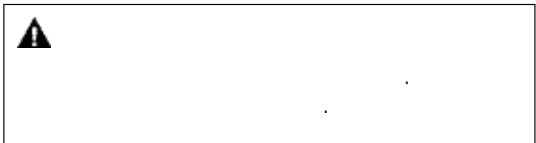
특수 재봉

( A )

- 1. ( )  
2~3
- 2.
- 3. 2 cm
- 4.



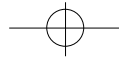
- 5. ( B )
- 6.



| ↑ ( ) ( ) | 4 |
|-----------|---|
| ↑ ( ) ( ) |   |

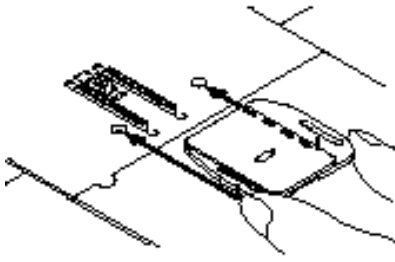
- 1.
- 2.
- 3.
- 4.



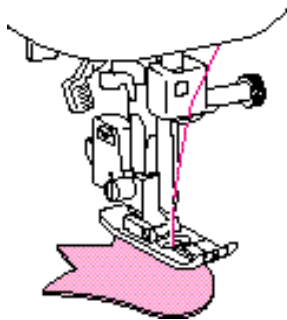
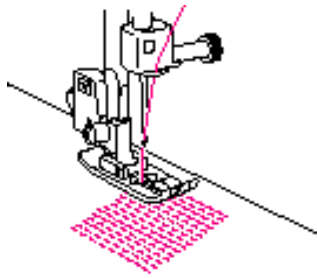


특수 재봉

A



B



| I ( ) ( ( ) ) | - |  |
|---------------|---|--|
| I ( ) ( ( ) ) |   |  |

1. A

2.

3.

4.

5.

6.

( B )



| ~ ( ) | F -2 | 15  |
|-------|------|-----|
| ~ ( ) |      | 3.5 |
| ~ ( ) |      | 5   |

1. 가

2. 가

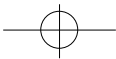
3.

4. 가

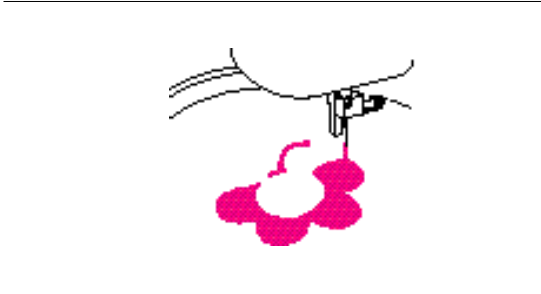
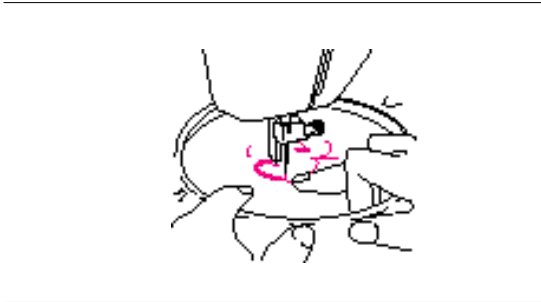
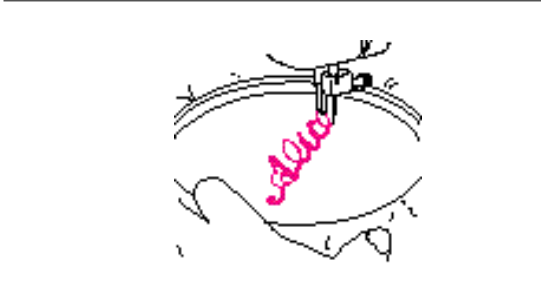
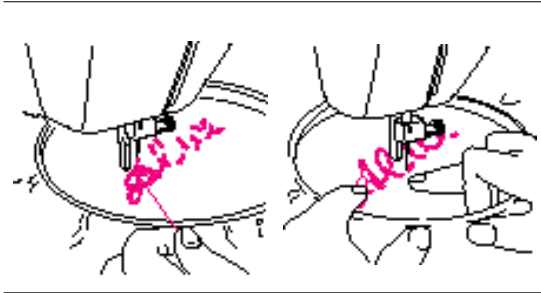
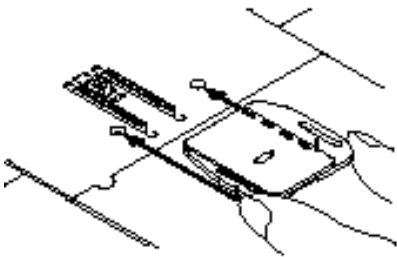
:

:





A



| 1. ( ) |  | 15  |  |
|--------|--|-----|--|
| 2. ( ) |  | 3.5 |  |
| 3. ( ) |  | 5   |  |

특수 재봉

1. A
- 2.
- 3.
- 4.
5. 가
- 6.
- 7.

( )

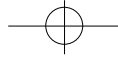
- 1.
- 2.

( ) ( )

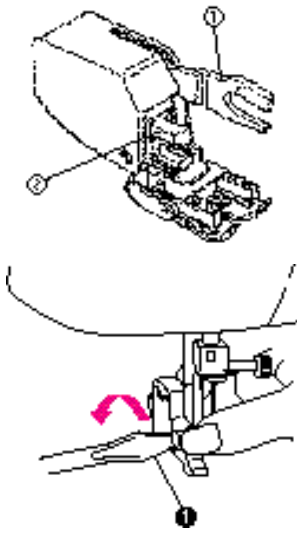
2. 가

3.

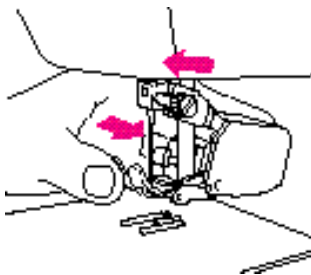




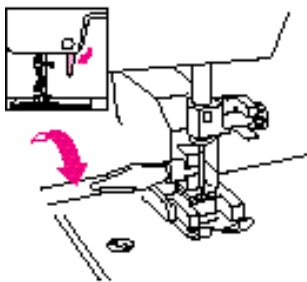
A



B



C



| 1 ( ( ) ) | F - 2 | 0   |
|-----------|-------|-----|
| 2 ( ( ) ) |       | 15  |
| 3 ( ( ) ) |       | 3.5 |
| 4 ( ( ) ) |       | 5   |

, 가 , 가 ,

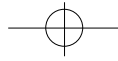
:  
( )

- 1.
- 2.
3. ( A )
4. ( B )
5. ( C )

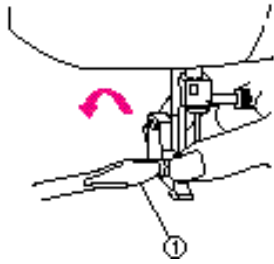


- 가 가
- 
- 가

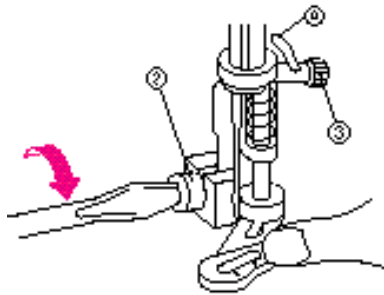




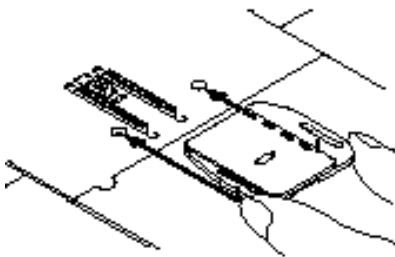
A



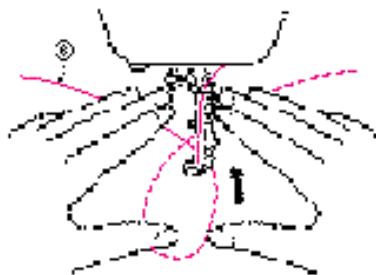
B



C



D



|   |     |
|---|-----|
|   |     |
|   |     |
| T | ( ) |
|   |     |

특수 재봉

1.

2.

3.

( A )

4.

A)

가

( B )



•

•

•

가

5. C

6.

\*

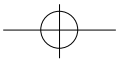
7.

( D )

D) ( )

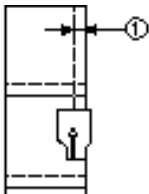
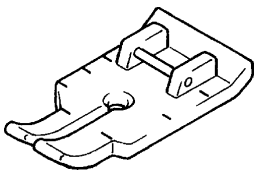
8.



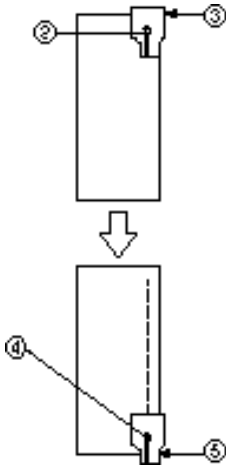


특수 재봉

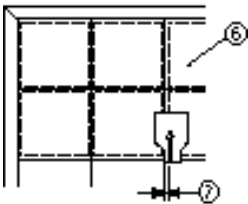
A



B



C



1/4

|   |     |         |
|---|-----|---------|
| 1 | ( ) | 2 - 2.5 |
|---|-----|---------|

1/4  
6.5mm

1. 2 - 2.5

2. 1/4

(1/4 , 6.5mm)

3. B C

• ( B )

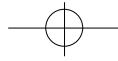
가

가

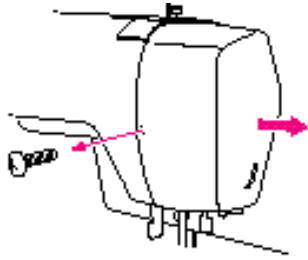
• ( C )

(1/8 , 3.2mm)

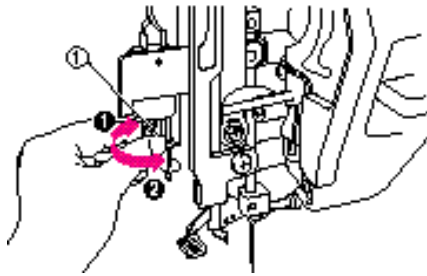




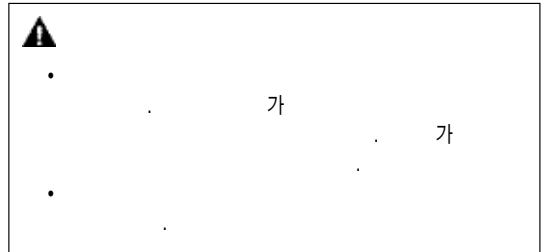
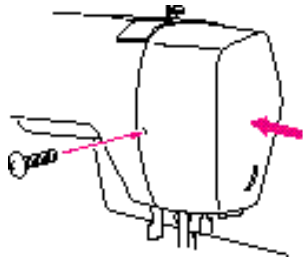
A



B



C



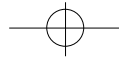
- 1.
2. A
3. A

4. ( B )

5. C

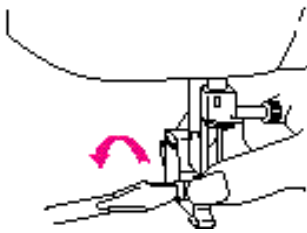
면역  
숙성



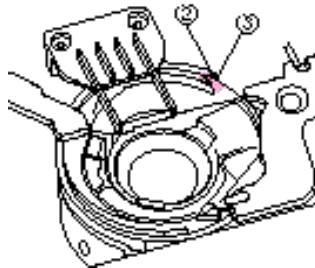
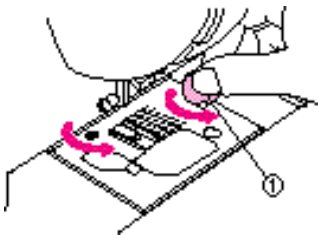


손질 방법

A



B



가

가

1.

2.

3.

( A )

4.

가

1),

2)

3)

5.

가

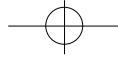
6.

( C )

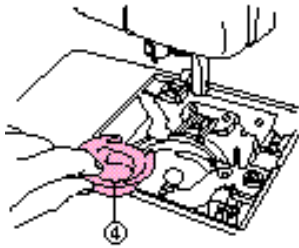
7.

( D )

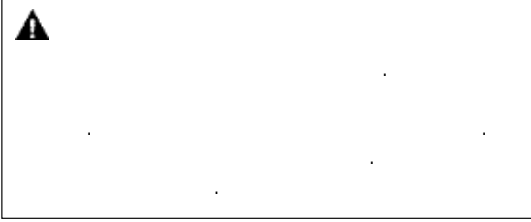
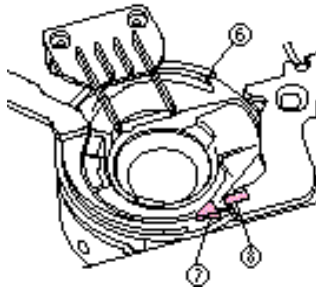
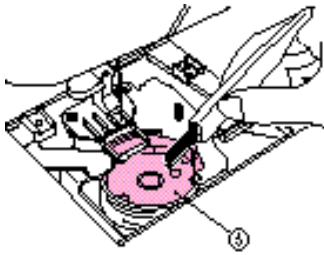




C



D



8.

가

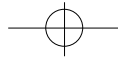
가

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다음  
순서대로

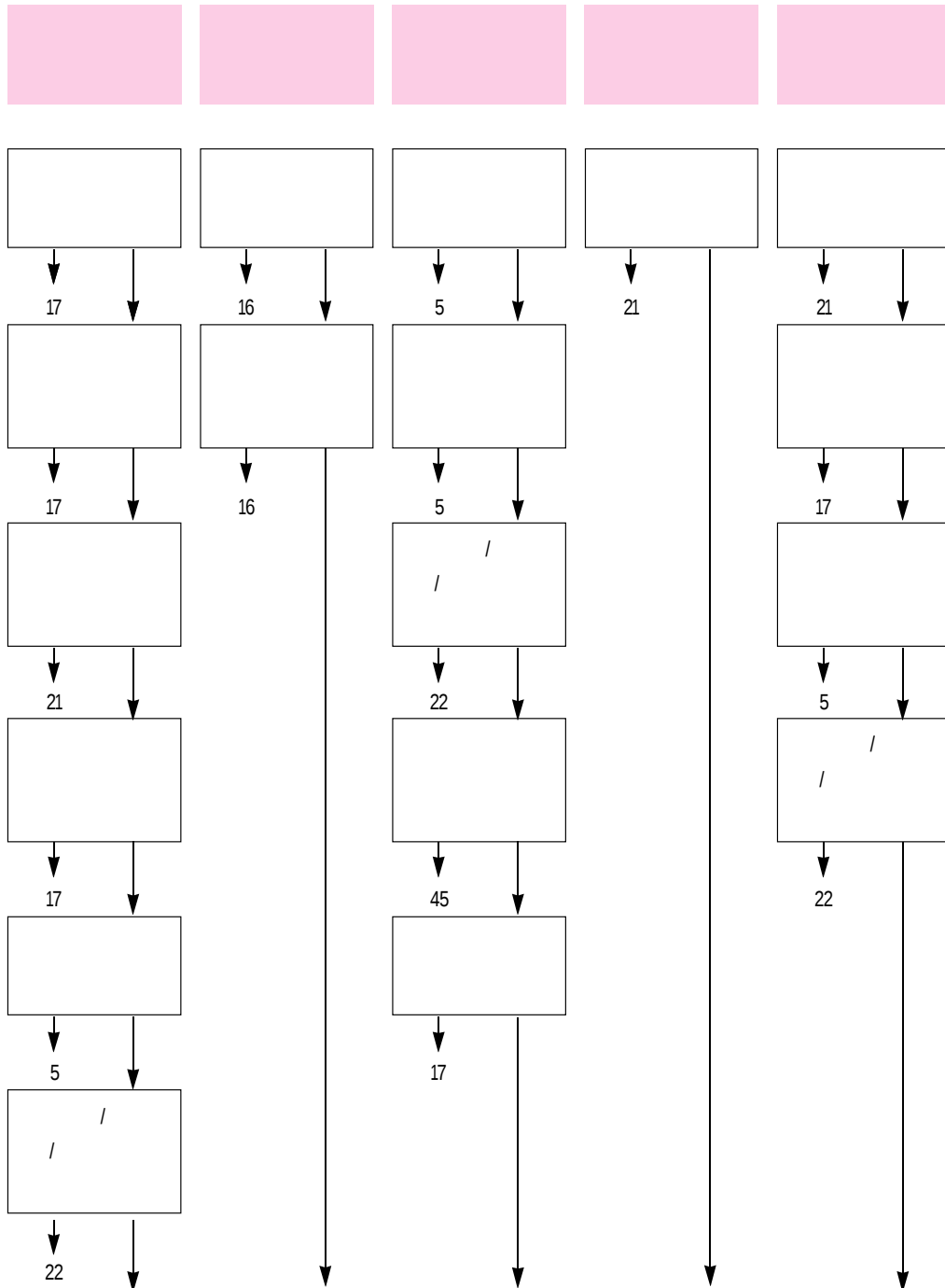




가 가  
가

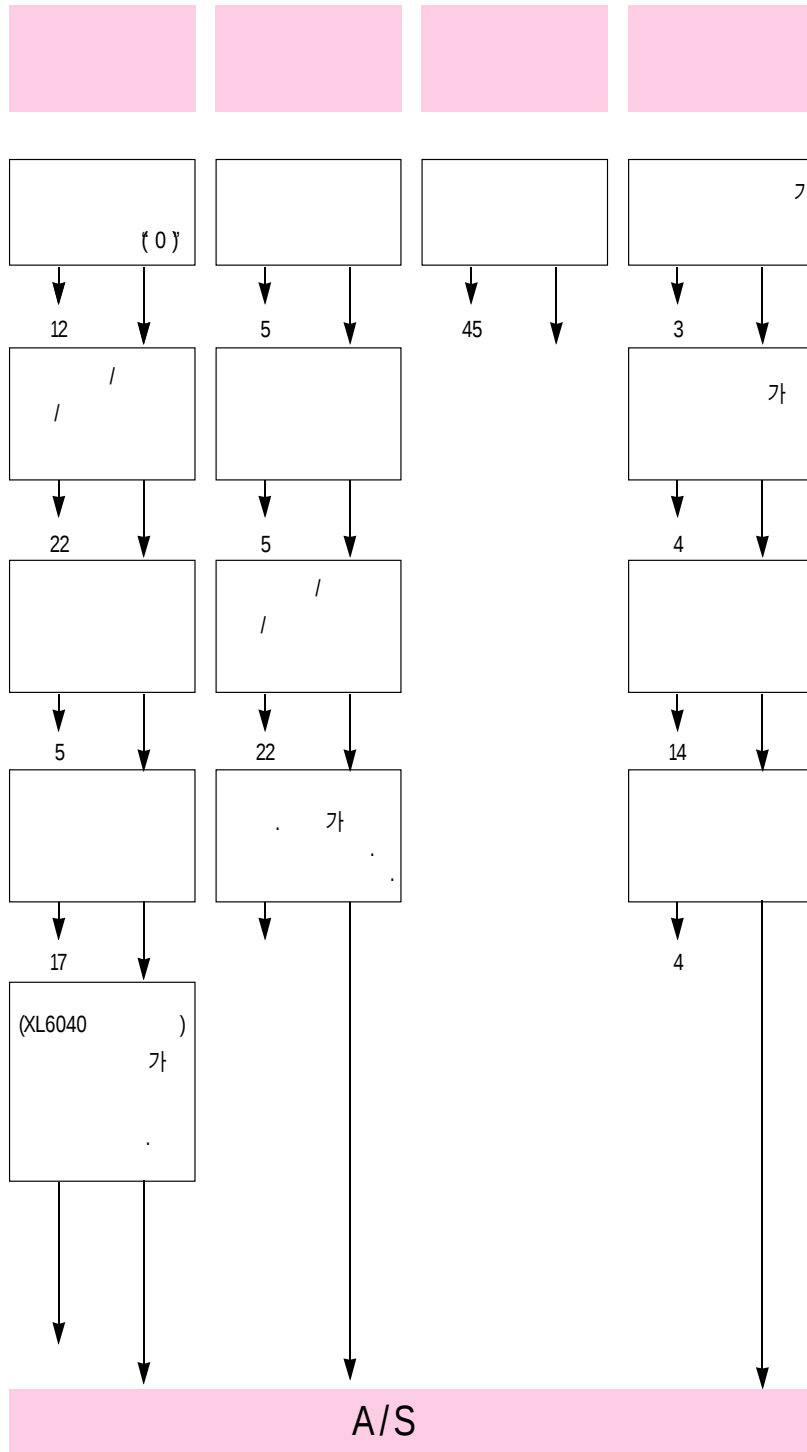
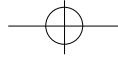
가 A/S

순서대로



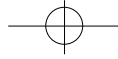
A/S



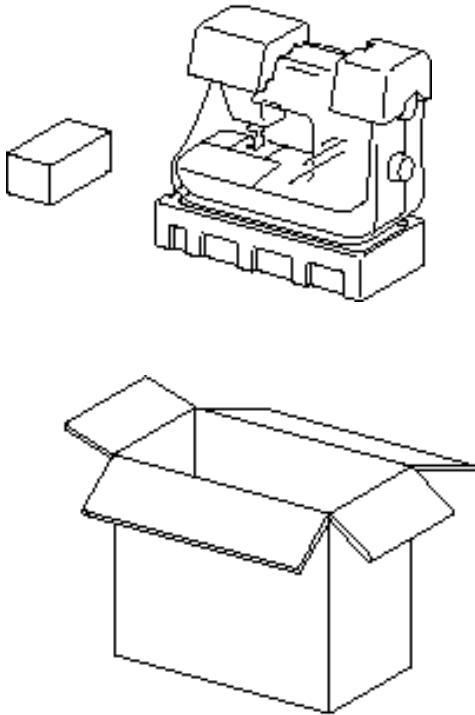


표준  
문서





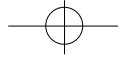
손질 범위



가

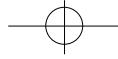
가 가





|     |        |            |
|-----|--------|------------|
| 1/4 | 2, 43  | 40         |
|     | 39     | 29         |
|     | 28     | 30         |
|     | 30     | 2, 41      |
|     | 31     | 17         |
|     | 6      | 21         |
|     | 17     | 30         |
|     | 37     | 27         |
|     | 32     | 30         |
|     | 32     | 18         |
|     | 35     | 29         |
|     | 28     | 22         |
|     | 8, 12  | 49         |
|     | 29     | 7          |
|     | 40     | 44         |
|     | 8      | 4          |
|     | 14     | 47, 40     |
|     | 16     | 27         |
|     | 14     | 4          |
|     | 19     | 38         |
|     | 5      | 1          |
|     | 5      | 2, 6       |
|     | 5      | 2, 38      |
|     | 28     | 25, 37, 39 |
|     | 4      | 38         |
|     | 3      | 24, 38, 39 |
|     | 28     | 45         |
|     | 45     | 29         |
|     | 45     | 6, 13      |
|     | 26     | 29         |
|     | 30     | 13         |
|     | 26     | 3          |
|     | 29     | 29         |
|     | 24     | 13         |
|     | 31     |            |
|     | 28     |            |
|     | 20     |            |
|     | 2, 42  |            |
|     | 21     |            |
|     | 14, 17 |            |
|     | 20     |            |
|     | 39     |            |
|     | 2      |            |





1 .

1. , ,
2. .
3. 가 .

|  |                           |
|--|---------------------------|
|  | 가                         |
|  | XL-6060, XL-6050, XL-6040 |
|  |                           |

|  |  |  |   |
|--|--|--|---|
|  |  |  | 1 |
|  |  |  |   |
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|  |  |  |  |
|  |  |  |  |

• 가

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1

•

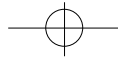
•

• ( , 가 , , )

1. A/S (TEL 02-2214-6430)  
233-8 3  
가 .

**brother**®





4

